

Operating instructions

(Translation of the original operating instructions | EN - English, Rev. 1.1 - 05/2026)



Mobile Mixer

LevMix 750

Art.nb. 37040 (230V EU)

LevMix 1100

Art.nb. 37044 (230V EU)

Store the operating instructions readily available at the machine.



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Overview of the machine elements

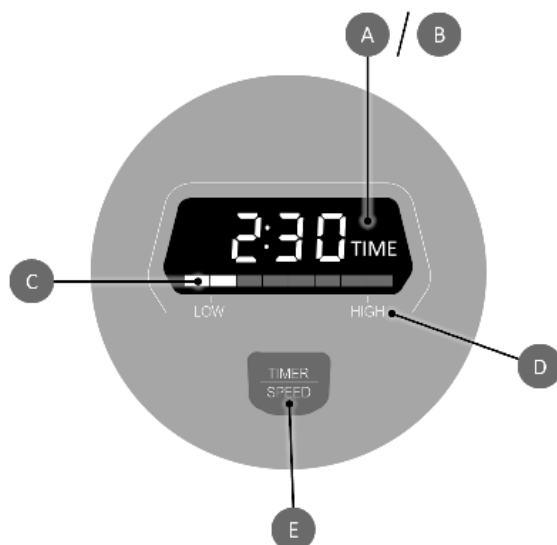


- 1 Trolley
- 2 Rollers, steerable (Assembly see page 11)
- 3 Release pedal
- 4 Tub holder, tiltable
- 5 Mixing tub mixTUB
LevMix 750: 75 Litre | LevMix 1100: 110 Litre
- 6 Handle
- 7 Release lever
- 8 230 V connection lead
- 9 ON/OFF switch
- 10 Display with control panel
- 11 Bow handle
- 12 Drive motor
- 13 Dust cover
- 14 HEXAFIX PRO coupling
- 15 Pouring spout (Assembly see page 12)
- 16 Screw connections for sprout
- 17 Fitting for vacuum cleaner hose
- 18 Mixing tool **LevMix 750:**
VLX 160* | 1 to 3 bags (25 kg each)
VLX 163* | 3 bag (25 kg each)

Mixing tool LevMix 1100:
VLX 173* | 4 to 5 bags (25 kg each)



* For optimal mixing results, the blades of the agitator must be fully immersed in the material.



- | | |
|-------------------|----------------------|
| A Display Time | D Bar display |
| B Display Speed | E TIMER/SPEED Button |
| C Speed level | |



Fig. LevMix 1100 closed

Technical data

	LevMix 750	LevMix 1100
Large Mixing bucket:	75 Litres	110 Litres
Usable quantity:	55 Litres or 100 kg	85 Litres or 160 kg
Mixing tool motor:	1700 W / 230V~ 50Hz	1800 W / 230V~ 50Hz
Controlled load speed:	$n_L = 450 \text{ min}^{-1} \text{ or } 600 \text{ min}^{-1}$	$450 \text{ min}^{-1} \text{ or } 600 \text{ min}^{-1}$
Weight:	49 kg	52 kg
Protection class:	IP 20	IP 20
Dimensions:	766 x 550 x 1214 mm	798 x 583 x 1214 mm

Noise level in accordance with EN 62841	$L_{pA} =$	83 dB (A)
Measuring uncertainty	$K_{pA} =$	3 dB (A)
Sound power level in accordance with EN 62841	$L_{WA} =$	91 dB (A)
Measuring uncertainty	$K_{WA} =$	3 dB (A)

EU Declaration of Conformity

We hereby declare on our sole authority that this product complies with the following standards or normative documents: EN 12100:2010, EN 60204-1:2018; EN 62841-1:2015+AC:2015+A11:2022; EN 62841-2-10:2017; EN 55014-1:2021, EN 55014-2:2021, EN 61000-3-2:2019; EN 61000-3-3:2013 + A1:2019
as per the provisions of Directives 2014/30/EU, 2011/65/EG, 2006/42/EC (< 20.01.2027) | (EU) 2023/1230 (> 20.01.2027)
Conformity assessment procedure VI | Modul A



Gaimersheim, 2026-05-08
Alexander Essing, CEO

Technical documentation to be requested from:
Collomix GmbH
Technical Development Department
Daimlerstraße 9, 85080 Gaimersheim
Germany



Scope of delivery

LevMix 750:

Machine with one mixing tool VLX 160
1 Mixing bucket mixTUB 75 Litres
1 HEXAFIX PRO coupling
1 Operating instructions

LevMix 1100:

Machine with one mixing tool VLX 173
1 Mixing bucket mixTUB 110 Litres
1 HEXAFIX PRO coupling
1 Operating instructions

Consumables

The following consumables are available:

LevMix 750:

Article:	Art. no.:
mixTUB mixing bucket, 75 litres	70271
Mixing tool VLX 160	70100
Mixing tool VLX 163	70114
mixTUB 75 L set + Pouring spout	70292

LevMix 1100:

Article:	Art. no.:
mixTUB mixing bucket 110 litres	70272
Mixing tool VLX 173	70274
mixTUB 110 L set + Pouring spout	70293

About this document

These instructions use symbols and labels that help you find information quickly. Read the respective explanations in the following section. Read the safety and warning information in these instructions particularly thoroughly. You can find the safety information starting from page 5. Refer to the chapter introductions and passages leading up to instructions for warnings.

The copyright for images and texts remains with Collomix GmbH.

You must read the operating instructions prior to initial commissioning. Observe the safety information. Keep for future use. This documentation is not monitored by a change service.

Signs and symbols

Warnings

The following symbols and signal words are used in this documentation.

Symbol	Meaning
DANGER	
	If this signal word is used, death or serious injuries will occur if the respective precautionary measures are not observed.
WARNING	
	If this signal word is used, death or serious injuries may occur if the respective precautionary measures are not observed.
CAUTION	
	If this signal word is used, minor injuries may occur if the respective precautionary measures are not observed.
ATTENTION	
	If this signal word is used, malfunctions or material damage may occur if the respective precautionary measures are not observed.
NOTICE	
	If this signal word is used, operating tips or cross-references will follow.

Structure of warnings

DANGER

The first line describes the type and source of the danger

- The second line describes the consequences if no danger prevention measures are taken.
- ⇒ The last line describes danger prevention measures.



WARNING

Risk of injuries due to non-observance of the safety symbols

- Non-observance of the warnings on the device and in the operating instructions can lead to injuries and further dangers.
- ⇒ Observe the warnings on the device and in the operating instructions.



The following special safety symbols are used in respective passages in these operating instructions:

Mandatory action symbols			
Symbol	Explanation	Symbol	Explanation
	Observe information.		Pull out plug: after use, before opening and especially before cleaning, maintenance and repair work.
	Read and follow the instructions for use.		Wear respirator mask.
	Wear hearing and eye protection.		Use dust extraction.
	Wear safety shoes.		

Warning signs			
Symbol	Explanation	Symbol	Explanation
	Generic warning.		Warning of dangerous electrical voltage.
	Warning of rotating tools.		

Prohibition signs			
Symbol	Explanation	Symbol	Explanation
	Protect against weather and wetness. Do not clean with water or other liquids.		Only set up and operate the machine on a firm, stable and even surface.
	Machine not craneable.		

For your safety

The mobile mixer model **LevMix 750 | 1100** has been developed, produced and inspected in adherence to the essential safety requirements. However, residual risks nevertheless remain.



- For this reason, read the operating instructions prior to operating the machine.
- Store the operating instructions readily available at the machine.
- Pass on the operating instructions to any subsequent owners.

Despite all precautions taken, non-obvious residual risks may exist. Residual risks can be reduced by observing the safety information, the intended use and the operating instructions as a whole.

Safety information

Read and observe this information prior to using the device! Non-observance can result in direct consequences for your health and physical integrity, as well as for the health and physical integrity of third parties.



- The machine may only be used and maintained by persons familiar with the operating instructions and the applicable regulations regarding occupational safety and accident prevention.
- The machine may only be used in proper technical conditions as well as for the intended purpose and in a safety- and danger-conscious manner. In particular, damage that can impact the safety must be corrected immediately.
- Repairs must only be carried out by qualified personnel.
- Wear tight-fitting clothes, safety shoes and no jewellery during work. Wear a hairnet for long hair.
- To protect against harmful dust in the area of the machine, we recommend using a dust extraction system (class M) or wearing a dust mask.
- Wear ear protection, safety goggles and safety footwear whilst working with the machine.
- Ensure that the device is standing stably – only operate on a firm, stable and even surface.
- Do not transport the machine by crane.
- Observe the electrical regulation at the usage location when setting up the device.
- Make sure that the voltage indicated on the rating plate matches the mains voltage.
- Always pull the mains plug during non-operation, maintenance or when replacing the mixing tool.
- Only use approved cables that are labelled accordingly when working outside.
- Do not disconnect the plug from the socket by pulling on the cord. Protect the cable against heat, oil and sharp edges.
- Do not connect the device to domestic sockets. Always connect devices via a residual current device (RCD) with a tripping current of 30 mA or less.
- If a cable reel is used, the cable must be fully unwound. There is a risk of a cable fire due to heating. A loss of power may occur as well, leading to the undervoltage protection being triggered.
- Keep the device away from rain and moisture. Water penetration into an electric device increases the risk of an electric shock.
- Do not operate the machine in areas with a flammable atmosphere. Explosion hazard! Do not mix substances containing solvents with a low flash point!
- Do not reach with your hand or objects into the mixing vessel during ongoing mixing operation. Risk of crushing!
- Only operate the machine with the mixing vessel installed.
- Use only original Collomix mixing vessels and mixing tools.
- Wait, until the device and/or tool comes to a complete standstill. Rotating tools can get stuck and cause injuries or damage.
- Deliberately disabling the safety functions poses an acute risk of accidents and injury. The warranty will be void in this case.
- Do not clean the machine with water or any other liquids – risk of electric shock!
- Electrical operating equipment must be subjected to a regular inspection by an electrician.
- Only remove material samples with the device at a standstill.



RCD 30mA



Intended use

CAUTION



Danger of injury from overfilling the bucket

- Material can slosh out of an overfilled bucket and lead to injuries.
- ⇒ Adhere to the maximum filling quantities.
- ⇒ Wear personal protective equipment (esp. safety goggles and closed work clothing).

The model **LevMix 750 | 1100** is a mixing device for mixing the following material classes:



Material:	Speed level:
Self-levelling screed	600 rpm
Levelling and filling compounds	600 rpm
Fibre-reinforced filler	600 rpm
Decorative fillers	600 rpm
Polyurethane coatings – flowable	450 rpm
Epoxy resin coatings – flowable	450 rpm

Speed levels are recommendations only – please observe the specifications of the material manufacturers.

The following material classes are **not** suitable for mixing with the LevMix:



Concrete, bonding and sealing slurries, stable levelling compounds, cement screeds, all types of mortar, thin-bed mortar, paving stone adhesive, creamy plasters, tile adhesives, grout

The recommended mixing quantity is

LevMix 750: maximum 100 kg per batch (or 55 litres including water).

Mixing tool **VLX 160: 1 to 3 bags (25 kg each)**

Optional: VLX 163 mixing tool: 3 bags (25 kg each)

LevMix 1100: maximum 160 kg per mix (or 85 litres including water).

Mixing tool **VLX 173: 4 to 5 bags (25 kg each)**

To achieve an optimal mixing result, ensure that all blades of the Paddle are fully immersed in the material during the mixing process.

It is recommended to test the suitability and necessary material mixing time when you start the work.

Observe the processing information of the material manufacturer regarding the used material.

Any other use of the machine or any use beyond this scope is considered unintended and thus improper. Safety and its protection can be impacted in this case. Collomix GmbH shall not be liable for any resulting damage. Intended use also includes:

- Compliance with all information in the operating instructions.
- Compliance with all safety information.
- Compliance with inspection and maintenance work.

The user shall be liable for damage resulting from non-intended use.

Foreseeable misuse

Reasonably foreseeable misuse that could result in danger for the user, third parties or the machine includes:

- Use of the machine and its accessories contrary to the intended use.
- Transportation of the non-cranable machine with a crane.
- Operation of the machine using a mixing tool different from the specified one.
- Use of damaged containers or containers not suitable for the mixer.
- Mixing plastic or highly viscous materials.
- The mixing of flammable or explosive substances.
- Mixing of electrically conducting substances.
- Mixing of chemically aggressive substances and corrosive liquids.
- Mixing of food items.
- Operation of the machine outside of the physical usage limits described in chapter "Intended use".
- Operation of the machine without the intended mixing bucket or with an unsuitable container.
- Operation of the machine in the maintenance position (Telescopic column incl. drive unit raised).
- Bucket overfilling.
- Use of water jets or high-pressure cleaners for cleaning.
- Changes to the mixer as well as add-ons or retrofits without previous agreement with Collomix GmbH.
- Operation of the machine contrary to the provisions of the operating instructions with respect to safety information, installation, operation, maintenance, setup and malfunctions.
- Bypassing or disabling of safety and protection devices of the machine.
- Operation of the machine in the case/with obvious malfunctions.
- Repair, cleaning and maintenance work without disconnecting the mixer from the power supply.



Mode of operation

The machine consists of a mobile frame with a tilting mount into which a precisely fitting original Collomix bucket (mixTUB) is inserted. The upper section holds the drive motor for the mixing apparatus which leads into the middle of the mixing tub. The drive motor can be fitted with one of the selected mixing tools within the mixing chamber.

In the upper section of the drive motor there is a display with a control panel, via which one of two speeds can be selected. In addition, the current mixing time can be read here during the mixing process.

The mixing vessel is filled with the appropriate amount of water, followed by 1–5 bags of powdered material, depending on the fill volume, whilst the mixer is running.

Once the mixing process is complete (machine switched off), the machine can be moved to the pouring location. To pour out the material, unlock the mixing vessel using the release pedal and tip it.

The appropriate filling capacity of the machine depends on the density and viscosity of the material. To achieve the optimum quality, it is recommended that you carry out a test mix first.

Transport information

DANGER

Danger of death due to dangerous electrical voltage

- Moisture ingress into the machine can lead to faulty electrical parts and thus to a danger of injuries (electric shock)!
- ⇒ Protect the machine against the weather and wetness during transport, storage and operation.



The machine is delivered on a pallet.

The weight of the machine when empty is LevMix 750: 49 kg | LevMix 1100: 52 kg

The machine must be protected against the weather and wetness during transport, storage and operation.

The machine is not suitable for transport by crane.

The machine comes with 4 steering rollers to enable it to be moved by a single person on firm, level ground. It also has two braking rollers to stop it moving.



View of brake roller:



When transporting in a vehicle, the machine must always be adequately secured with a transport belt or similar. Unsecured loading can lead to serious harm to persons and property. **Transport the machine in an upright position.**



Assembly instructions | Rollers





A 2x

B 2x

C 1x

M12x70
SW19



D 4x

D24



E 4x

D16x38



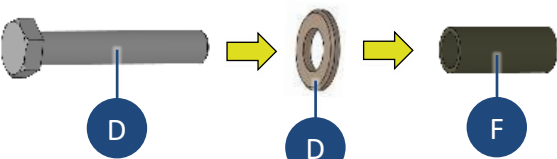
F 4x

M12
SW19



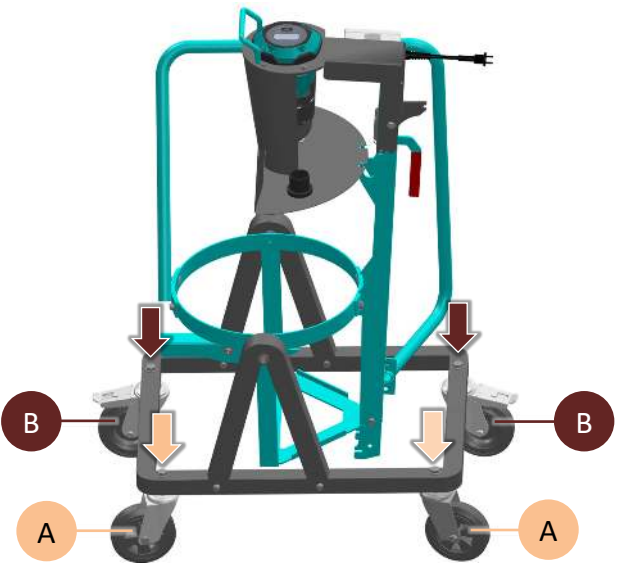
G 4x

1

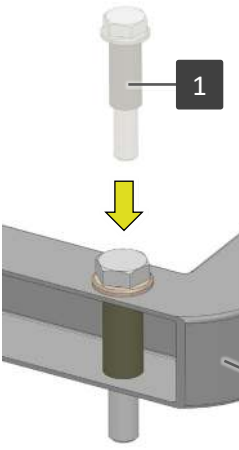




4x



2

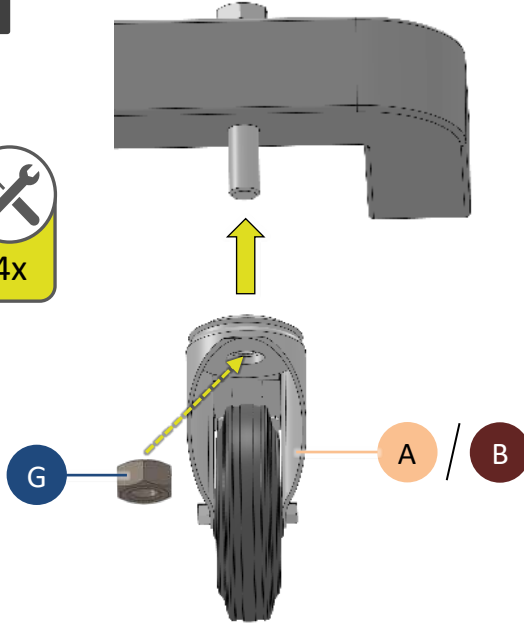




4x

C

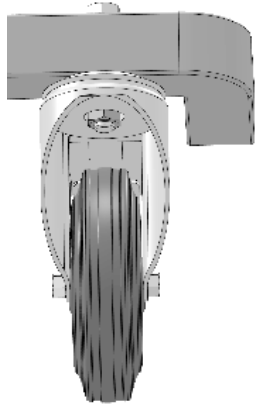
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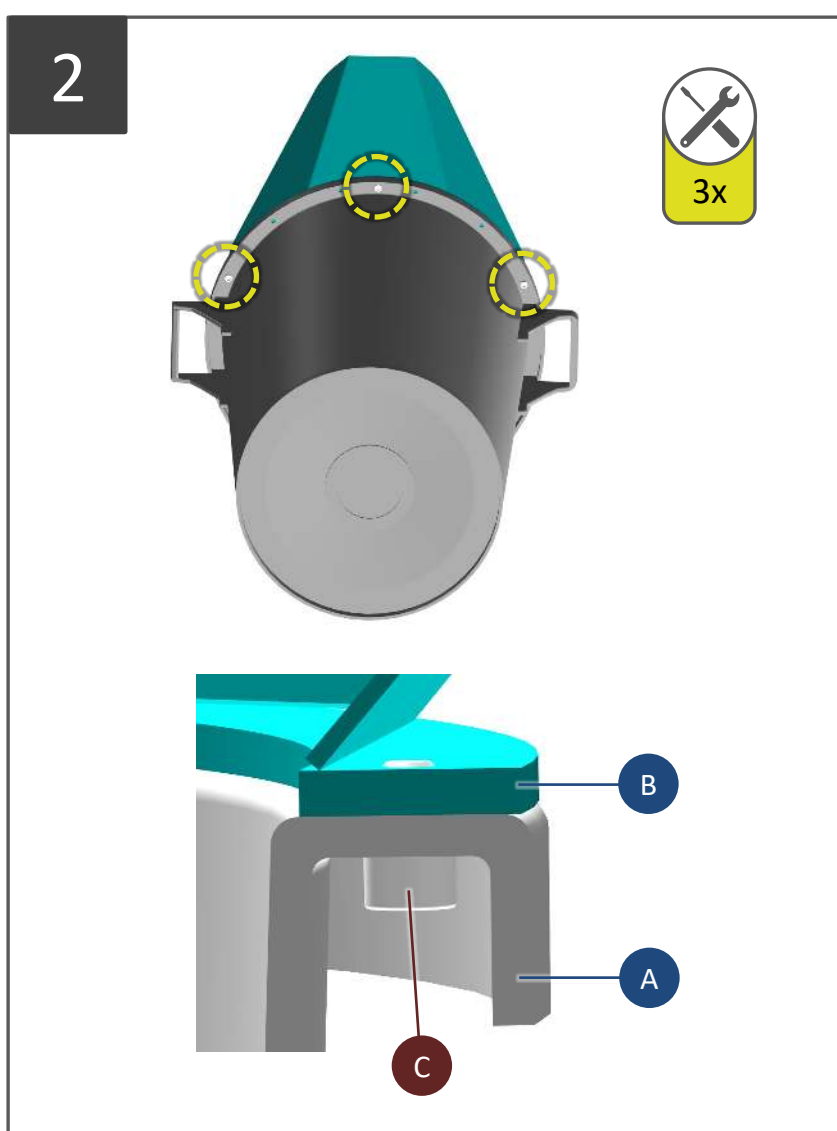
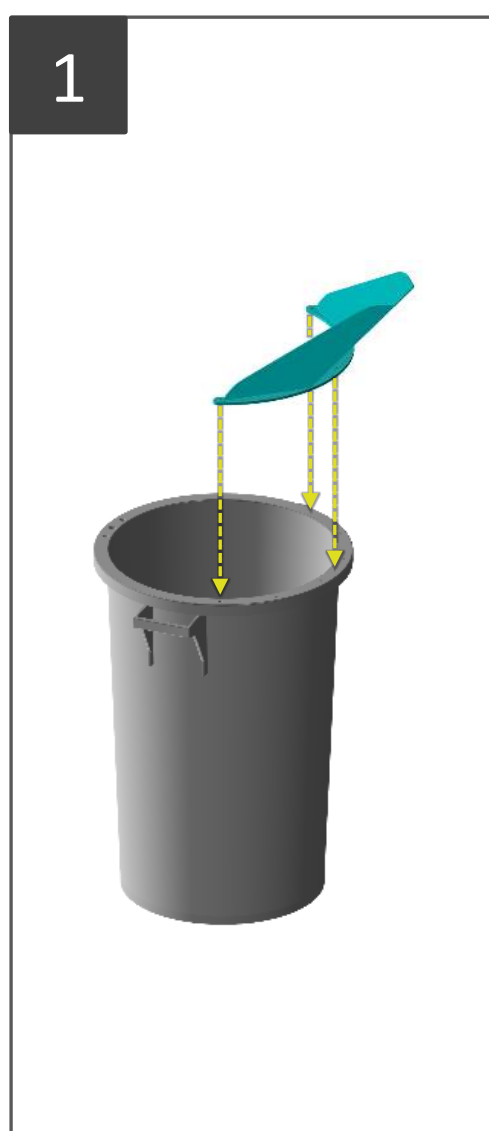
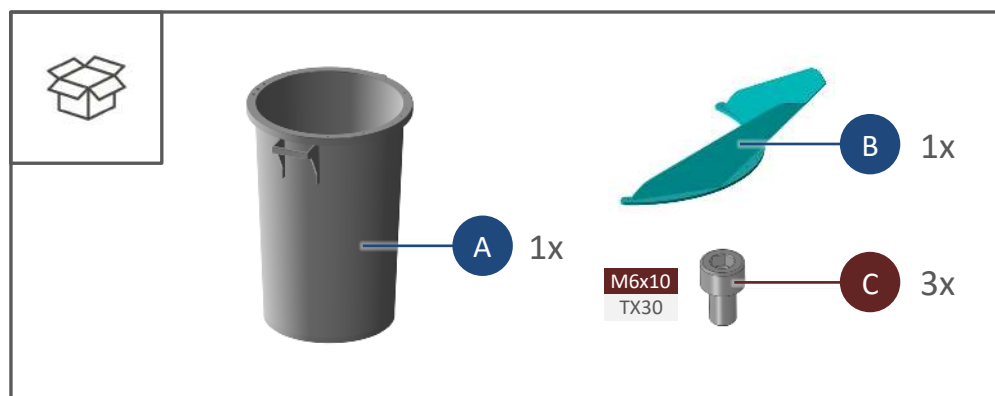


4x





Assembly instructions | Pouring spout



Commissioning

GEFAHR

Danger of death due to dangerous electrical voltage

- Parts in a faulty condition that have become live can cause injuries if touched!
- ⇒ The supply socket must possess an RCD circuit breaker.



RCD 30mA

WARNING

Danger due to movement (tipping over) of the machine

- Injuries due to tipping over or movement of the machine.
- ⇒ Only set up and operate the machine on a firm, stable and even surface.



VORSICHT

Risk of injury from the moving Cover

Risk of injury due to swivel mechanism

- The cover may drop unexpectedly, causing injury.
 - Reaching into the bucket's swivel area can cause injury.
- ⇒ Operate the cover using the handle.
- ⇒ When opening the cover, ensure it clicks fully into the correct position.
- ⇒ Do not reach into the mixing area / bucket / mechanism when opening or closing the Cover.
- ⇒ Use the grip handle to tilt the bucket.
- ⇒ Do not reach into the swivel area when moving the bucket.
- Wear safety footwear, close-fitting clothing and no jewellery; for prolonged.



Before commissioning, the machine and the power cable must always be inspected for damage.

Check whether the machine is standing on a firm, stable and even surface. Danger of tipping over!

Electrical installation

Check whether the voltage specified on the type plate corresponds to the mains voltage.

Connect the device plug on the machine to the supply socket via a suitable extension cable (type H07 RN-F, min. Ø 1.5 mm²). **This socket must possess a residual current device (RCD).** Lay the mains connection cable in such a way that tripping or getting caught are prevented. 1



Dust extraction connection 2

To significantly reduce dust levels whilst filling the machine with material, we recommend connecting a dust extractor to the connection port (Ø 35 mm) on the Cover. The dust extractor used must comply with dust class "M" (fine filter system) in order to effectively capture the dust.



Mixing tool 3

The VLX mixing tool is particularly suitable for liquid, low-viscosity materials. Its high shear forces quickly break up lumps, resulting in a homogeneous mixture within a short time.

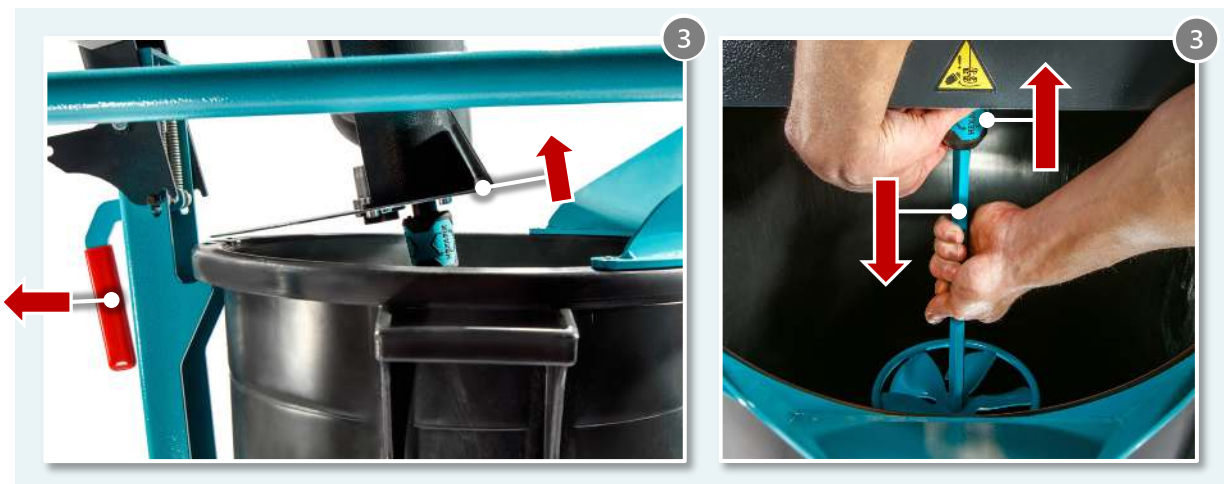
The mixing tool is connected to the drive via a HEXAFIX quick-release coupling. This allows it to be inserted or removed without the need for additional tools.

Always unplug the machine before opening it!

- > To remove the mixing tool, the drive unit must be lifted. To do this, unlock the Lever on the rear. Lift the drive unit by the handle until it clicks into the first position.
- > To change the mixing tool, slide the sleeve of the Hexafix coupling upwards; the paddle will be released. To insert the paddle, place it into the Hexafix coupling until it locks into place.
- > Unlock the cover again and close it.

To ensure the Coupling functions correctly, it must be lubricated regularly with a suitable grease (e.g. OKS 250 MOXaktiv / Collomix item no. 20713) – do not use oil!

Check that the mixing tool is correctly fitted.



Mixing bucket 4

The mixing bucket has a replaceable Pouring spout. This allows the mixture to be poured out cleanly and accurately. To remove the mixing bucket, the mixing tool must first be removed (see page 14).

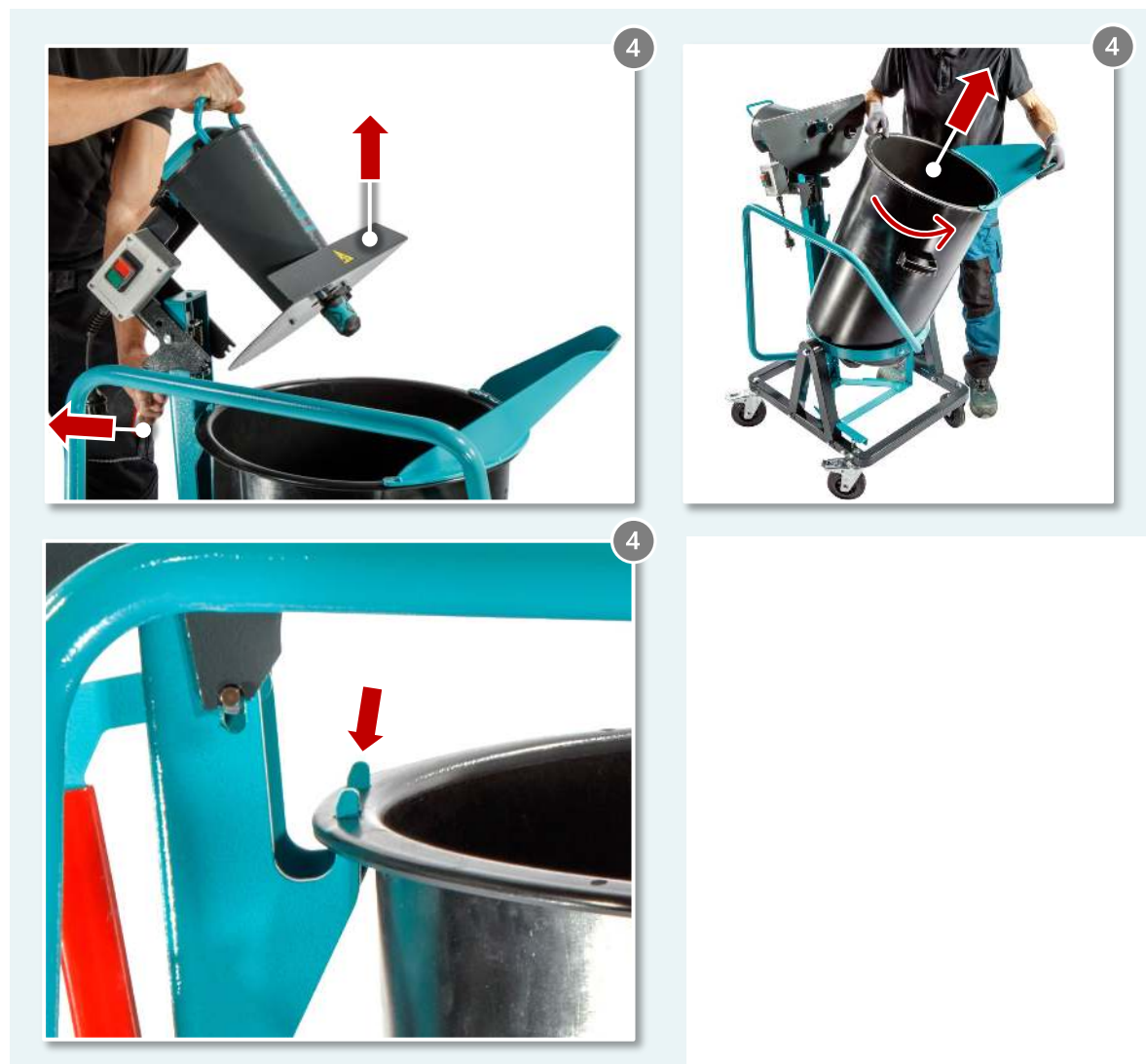
The entire drive motor must then be folded up completely. Unlock the drive element using the Release lever and lift it until it clicks into the maximum position.

CAUTION: The drive unit is heavy; hold it firmly by the handle when opening and closing it. Otherwise, you could pinch your fingers. Please note that the machine is at increased risk of tipping over when open.

To remove the bucket: twist it slightly until the bucket handle is no longer blocked by the Grip handle. Then remove it from the Tub holder.

After insertion, check that the mixing bucket is correctly seated in the bucket guidance and that the tilting mechanism is locked. The cover plate must also rest on the bucket and be locked in place.

If a new replacement bucket is fitted, the pouring spout must be refitted. This is secured to the bucket with 3 Screws.



Operation

DANGER

Danger of injury from damaged or defective machine parts

- Defective components can lead to malfunctions and injuries.
- ⇒ Have damaged machine parts replaced immediately by qualified personnel using original spare parts!



WARNING

Risk of injury from rotating mixing tool

- A rotating mixing tool can cause injury if touched!
- ⇒ The machine must only be used with the mixing bucket in place!
- ⇒ Do not reach into the mixing chamber or use tools there whilst mixing!
- ⇒ Wear close-fitting work clothes! If you have long hair, wear a hairnet!



CAUTION

Risk of injury from moving Cover

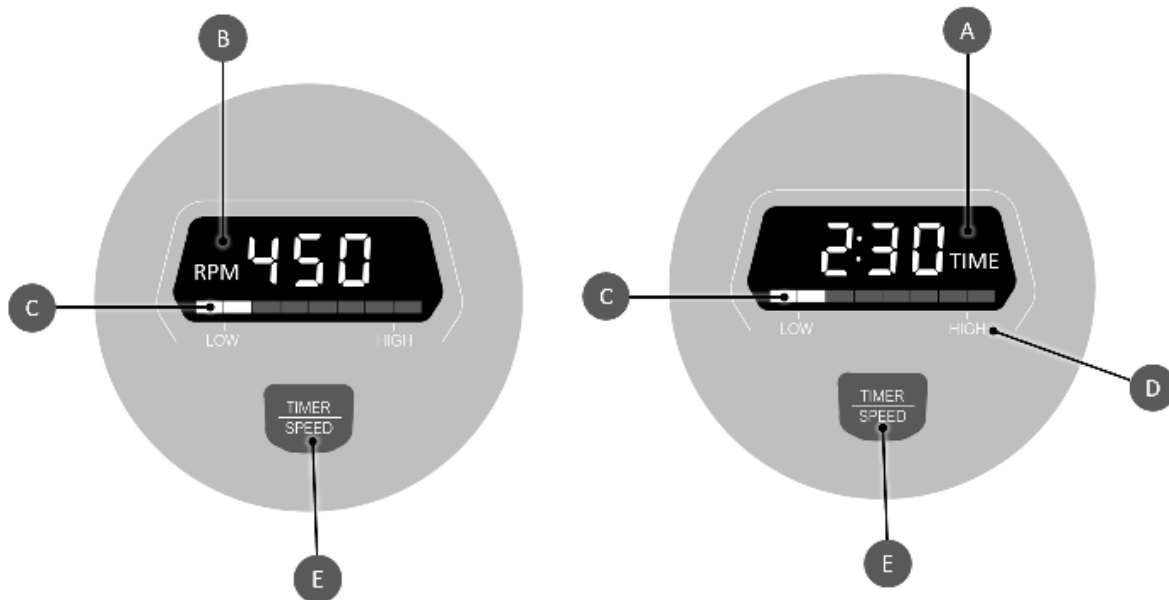
Risk of injury due to swivel mechanism

- The Cover lowering unexpectedly can cause injury.
 - Reaching into the bucket's swivel area can cause injury.
- ⇒ Operate the cover using the Handle.
- ⇒ Do not reach into the mixing area / bucket when opening or closing the Cover.
- ⇒ Use the grip handle to swivel the bucket.
- ⇒ Do not reach into the swivel area when moving the bucket.
- ⇒ Wear safety footwear, close-fitting clothing, no jewellery, and a hairnet if you have long hair.

IMPORTANT: Observe the information in the material manufacturers' technical data sheets. The required mixing time depends on the quantity and flowability of the material. With certain materials, air pockets may form during mixing which do not vent themselves. To resolve this, switch off the mixer briefly and allow the air to escape. Then restart the mixer and complete the mixing process.



- > Connect the machine to the mains supply (1). The display shows the last selected **speed (B)**.
- > You can switch between the LOW (450 rpm) and HIGH (600 rpm) speeds at any time by **briefly pressing the TIMER / SPEED button (E)**.
- > Press the **green START button "I"** (2) to start the mixing process. The mixing tool begins to rotate. The **display (A)** shows the current mixing time.



- > **Press and hold the TIMER / SPEED button (E)** to reset the mixing time display to "0.00" at any time. The selected speed is also shown on the **bar display (D)** whilst the mixing time is being displayed.
- > By **briefly pressing the TIMER / SPEED button (E)**, the speed can be switched between the **LOW** and **HIGH** settings at any time, even during the mixing process. The mixing time continues to be counted.
- > Connecting a suitable dust extraction system to the designated connection (3) extracts most of the dust produced.
- > Fill the mixing bucket with water and then, in portions, with the mixing material.
- > To switch off the machine, press the **red OFF button "0"** (2). The machine will come to a stop. The elapsed mixing time remains displayed. To restart the mixing process, press the **green START button "I"** (2); the mixing time continues to count.
- > For optimal mixing results, you can adjust the speed, stop/start the process, and reset the mixing time display during the mixing process, following the instructions above.
- > Before pouring out the mixed material, unplug the power cord (1).
- > Grasp the mixer by the Grip handle with both hands and move it to the location where the material is to be poured out.
- > To tip the mixing bucket, unlock it by pressing the foot pedal (4). Hold the Grip handle firmly with both hands. Tilt the mixing bucket using the Grip handle until the material flows out of the Pouring spout (5).
- > To spread the mixed material over a large area, move the mixer in the desired direction whilst pouring. Ensure you move away from the fresh material (this prevents the wheels from rolling into the fresh mixture).
- > After emptying the mixing bucket, raise it back to a vertical position until the foot pedal (4) locks firmly.

The maximum mixing time shown on the display is 9:59. The display dims automatically after 20 seconds. Pressing any button causes the display to brighten again for better readability. If an error code (e.g. E06) appears on the display, disconnect the machine from the mains by pulling the plug and allow it to cool down if necessary. Once reconnected to the mains, the control system restarts and clears the error code.

Troubleshooting

The machine is equipped with a low-voltage cut-out. If this is triggered, the machine will shut down. This may be due to the following reasons:

- a voltage drop in the mains supply
- an excessively long power cable
- the power connection being disconnected

Restart after rectifying the fault.

If the mixing tool motor switches off, check the length of the Carbon brushes. These are self-switching. Have the Carbon brushes checked by a qualified electrician.



Care and maintenance

DANGER

Danger of death due to dangerous electrical voltage

- Moisture ingress into the machine can lead to faulty electrical parts and thus to a danger of injuries (electric shock)!
- ⇒ Never clean the machine using a hose or a high-pressure cleaner



WARNING

Danger due to unexpected movements of the machine

- Injuries due to an unexpected starting of the mixer during cleaning or maintenance
- ⇒ Before all maintenance and cleaning work, disconnect the mixer from the electricity supply by pulling out the mains plug



Before carrying out any maintenance or cleaning work, the mixer must always be disconnected from the mains by pulling the mains plug.

Clean the machine immediately after use. Never clean with running water. To clean the mixing tool, a little wet sand in a bucket is often sufficient. Run it through briefly and the mixing tool is clean.

Ensure that the tipping mechanism and rollers move smoothly and that the brakes are in good working order.

Keep the Hexafix coupling clean and in good working order. Regularly grease the hexagonal socket of the coupling with a suitable grease (e.g. OKS 250 MOXaktiv / Collomix item no. 20713).

Keep the machine and the controls clean and in good working order. Lubricate moving parts regularly with ESSO EP 2 or Mobilux EP 2.

Replace any damaged or bent machine parts.

Keep the ventilation slots on the “mixing tool” drive clean and unobstructed to ensure adequate cooling. Blocked ventilation slots will cause the machine to fail.

The mixing tool drive has self-switching carbon brushes. When the minimum length is reached, the machine switches off. Have the carbon brushes replaced by a qualified electrician.

Repairs or faults in the electrical system must only be carried out by a qualified specialist workshop.
Only use the original Collomix mixing bucket as a replacement for worn mixing buckets.

<u>Item:</u>	<u>Item number:</u>
<i>mixTUB 75 Litre mixing bucket</i>	70271
<i>mixTUB 110 Litre mixing bucket</i>	70272
<i>Set mixTUB 75 L + Pouring spout</i>	70292
<i>Set mixTUB 110 L + Pouring spout</i>	70293

Proper functioning is only guaranteed with this bucket.

Repair

DANGER

Danger to life due to hazardous electrical voltage

- Live components may cause injury if touched!
- ⇒ Under no circumstances should you open the machine's covers or safety devices.
- ⇒ Repairs must only be carried out by trained specialist personnel.
- ⇒ Once repairs have been completed, the proper condition of all safety devices and electrical equipment must be checked and documented.



Have repairs on the electrical system only performed by expert personnel or Collomix Factory Service.
Only use original Collomix accessories and spare parts.

Do not reconstruct, change or remove safety-relevant parts!

Additional add-ons may not impact safety and must be approved by the manufacturer.

Disposal

The machine, accessories and packaging must be recycled in an environmentally friendly manner.
In accordance with EU Directive 2002/96/EC on waste electrical and electronic equipment and its transposition into national law, electrical appliances that are no longer usable must be collected separately and sent for environmentally sound recycling.

Do not dispose of electrical appliances with household waste!



Warranty

The manufacturer grants a 24 months warranty covering manufacturing and material defects for this device. Please enclose proof of purchase with a warranty claim.

Any warranty and liability claims are excluded in the case of personal injuries and/or material damage, if they are caused by one or several of the following causes:

- Unintended use of the machine
- Improper commissioning, operation and maintenance of the machine
- Damage due to excessive contamination and/or insufficient cleaning.
- Unauthorised structural changes of the machine
- Improperly performed repairs and/or use of third-party spare parts.



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